MATERIAL SAFETY DATA SHEET
CASTING/COATING, CLEAR (COMPONENT A – RESIN)

SECTION 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Common Name: (Component A – Resin)  
Synonym: Not available  
Trade Name: PoxArt  
(Component A – Resin)  
Material Uses: Casting/Coating Resin  
Validation Date: 16.02.2017

Section 2. Composition, Information on Ingredients

Substance/Preparation: Preparation

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>CAS Number</th>
<th>%</th>
<th>EC Number</th>
<th>EU/SABS 0265 Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reaction product: bisphenol A-(epichlorhydrin)</td>
<td>025068-38-6</td>
<td>&gt;80</td>
<td>500-033-5</td>
<td>Xi; R36/38 R43 N; R51/53</td>
</tr>
<tr>
<td>Mixture Glycidyl Ethers</td>
<td>-</td>
<td>&lt;20</td>
<td>-</td>
<td>Xi; R38/43</td>
</tr>
<tr>
<td>See Section 16 for the full text of the R Phrases declared above</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Occupational Exposure Limit(s), if available, are listed in section 8

Section 3. Hazardous Identification

The preparation is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification: Xi; R36/38 R43 N; R51/53

Human health hazards: Irritating to eyes and skin. May cause sensitisation by skin contact.

Environmental Hazards: Toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

See Section 11 for more detailed information on health effects and symptoms.

Section 4. First Aid Measures

Eye Contact: In cases of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation occurs.

Skin Contact: Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention if symptoms appear.

Inhalation: If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention if symptoms persist.

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If large quantities of this material are swallowed, call a physician immediately.

Notes to Physician: No specific treatment, treat symptomatically.

See Section 11 for more detailed information on health effects and symptoms.
Section 5. Fire Fighting Measures

Flammability of the Product: May be combustible at high temperatures
Auto-ignition Temperature: Not available
Flash Points: > 200ºC
Flammable Limits: Not available
Products of Combustion: These products are carbon oxides (CO, CO₂......).
Fire Hazards in Presence of Various Substances: Slightly flammable to flammable in presence of open flame, sparks and static discharge, of heat.

Explosion Hazards in Presence of Various Substances: Non identified
Fire Fighting Media and Instructions: In case of fire, use water spray (fog), foam, dry chemical, or CO₂.
Special protective Equipment for fire-fighters: Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.
Special Remarks on Fire Hazards: No additional remark.
Special Remarks on Explosion Hazards: No additional remark.

Section 6. Accidental Release Measures

Personal precautions: Immediately contact emergency personnel. Keep unnecessary personnel away. Use suitable protective equipment (Section 8). Follow all fire fighting procedures (Section 5).
Environmental Precautions and Clean-up Methods: Minimize contact of spilled material with soils to prevent runoff to surface waterways. See Section 13 for Waste Disposal Information.
If emergency personnel are unavailable, contain spilled material. For small spills add absorbent (soil may be used in the absence of other suitable materials) scoop up material or otherwise contain material to ensure runoff does not reach a waterway. Place spilled material in an appropriate container for disposal.
Note: See section 8 for personal protective equipment and section 13 for waste disposal.

Section 7. Handling and Storage

Handling: Wash thoroughly after handling. Use suitable protective equipment (Section 8).
Storage: Keep container tightly closed. Keep container in a cool, well-ventilated area.
Packaging materials Recommended: Use original container.

Section 8. Exposure Controls, Personal Protection

Exposure Controls

Occupational exposure Controls: Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective occupational exposure limits. Ensure that eyewash stations and safety showers are proximal to the work-station location.
Respiratory protection: A respirator is not needed under normal and intended conditions of product use. Wear appropriate respirator when ventilation is inadequate.
Eye protection: Safety glasses. Goggles, face shield, or other full-face protection if potential exists for direct exposure to aerosols or splashes.
Skin protection: Additional body garments should be used based upon the task being performed (e.g. sleevelets, apron, gauntlets, disposable suits) to avoid exposed skin surfaces. Appropriate techniques should be used to remove potentially contaminated clothing.

Section 8. Exposure Controls, Personal Protection (Continue/…)

Personal protective equipment (Pictograms):

Occupational exposure limits: n/a

Section 9. Physical and Chemical Properties

Physical State and Appearance: Viscous Liquid

Colour: Clear-Transparent

Odour: Not available

Taste: Not available

Molecular Weight: Not applicable

Molecular Formula: Not applicable

pH: Not applicable

Boiling/Condensation Point: Not available

Melting/Freezing Point: Not available

Critical Temperature: Not available

Specific Gravity: 1.11 – 1.16 g/cm³

Vapour Pressure: Not available

Vapour Density: Not available

Volatility: Not available

Odour Threshold: Not available

Evaporation Rate: Not available

VOC: Not available

Viscosity: 6500 – 6800 mPa.s

LogKow: The product is insoluble in water and octanol.

Ionicity (in Water): Not available

Dispersion Properties: Is not dispersed in cold water, hot water.

Solubility: Insoluble in cold water, hot water, methanol, diethyl ether, n-octanol.

Physical Chemical Comments: No additional remark.

Section 10. Stability and Reactivity

Stability and Reactivity: The product is stable

Conditions of Instability: None identified.

Incompatibility with Various Substances: Reactive with acids.

Hazardous Decomposition Products: These products are carbon oxides (CO, CO₂), nitrogen oxides (NO, NO₂...)

Hazardous Polymerization: Will not occur.
Section 11. Toxicological Information

Potential Acute Health Effects

**Inhalation:** Avoid inhalation, use adequate ventilation.

**Ingestion:** Ingestion may cause gastrointestinal irritation and diarrhea.

**Skin contact:** Irritating to skin. May cause sensitisation by skin contact.

**Eye contact:** Irritating to eyes.

### Acute toxicity

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>Test</th>
<th>Result</th>
<th>Route</th>
<th>Species</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reaction product: bisphenol</td>
<td>LD50</td>
<td>11400 mg/kg</td>
<td>Oral</td>
<td>Rat</td>
</tr>
<tr>
<td>A-(epichlorhydrin)</td>
<td>LD50</td>
<td>13600 mg/kg</td>
<td>Oral</td>
<td>Rat</td>
</tr>
<tr>
<td></td>
<td>LD50</td>
<td>&gt;500 mg/kg</td>
<td>Oral</td>
<td>Mouse</td>
</tr>
<tr>
<td></td>
<td>LD50</td>
<td>&gt;1200 mg/kg</td>
<td>Dermal</td>
<td>Rat</td>
</tr>
<tr>
<td></td>
<td>LD50</td>
<td>&gt;1270 mg/kg</td>
<td>Dermal</td>
<td>Mouse</td>
</tr>
</tbody>
</table>

**Chronic toxicity**

n/a

**Carcinogenicity**

No known effect

**Mutagenicity**

No known effect

**Reproductive hazards**

No known effect

### Potential Chronic Health Effects

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>Carcinogenic Effects</th>
<th>Mutagenic Effects</th>
<th>Developmental toxicity</th>
<th>Impairs fertility</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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<td></td>
</tr>
</tbody>
</table>

No evidence of risk in humans

**Over-exposure signs/symptoms**

**Target Organs:** Contains material, which causes damage to the following organs: lung, cardiovascular system, skin, eye, lens or cornea.

**Other adverse effects:** None identified.

Section 12. Ecological Information

**Ecotoxicity Data**

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>Species</th>
<th>Period</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>BOD and COD:</td>
<td>Not available.</td>
<td></td>
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</tr>
<tr>
<td>Biodegradable/OECD:</td>
<td>Not available.</td>
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</tr>
<tr>
<td>Mobility:</td>
<td>Not available.</td>
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<td></td>
</tr>
<tr>
<td>Products of Degradation:</td>
<td>These products are carbon oxides (CO, CO₂) and water, nitrogen oxides (NO, NO₂…).</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Toxicity of the Products of Biodegradation:</td>
<td>Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The products of biodegradation are less toxic than the original product.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Special Remarks on the Products of Biodegradation:** Not expected to bioaccumulate.

Section 13. Disposal Considerations

**Waste Disposal:** Incinerate in a licensed high temperatures hazardous waste incinerator. Dispose of according to all federal, state and local applicable regulations.

**Waste Stream:** Not applicable.

**Waste Classification:** Not applicable.

**European Waste Catalogue (EWC):** Not applicable.

Consult your local or regional authorities.
Section 14. Transport Information

<table>
<thead>
<tr>
<th>Regulatory Information</th>
<th>UN number</th>
<th>Proper shipping name</th>
<th>Class</th>
<th>Packing Group</th>
<th>Label</th>
<th>Additional information</th>
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</thead>
<tbody>
<tr>
<td>ADR/RID/SABS 0228 Class</td>
<td>3082</td>
<td>Environmentally hazardous substance, liquid, n.o.s</td>
<td>9</td>
<td>3</td>
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<td>IMDG Class</td>
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<tr>
<td>IATA-DGR Class</td>
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</table>

Section 15. Regulatory Information

EU / SABS 0265 Classification

Hazard symbol(s): 

Irritant

Risk phrases:  
R36/38- Irritating to eyes and skin.  
R43- May cause sensitisation by skin contact.  
R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases:  
S24- Avoid contact with skin.  
S29- Do not empty into drains  
S37- Wear suitable gloves.  
S46- If swallowed, seek medical advice immediately and show this container or label.

Contains:  
Reaction product: bisphenol A-(epichlorohydrin)  500-033-5

Product Use:  
Classification and labelling have been performed according to EU directives 67/548/EEC, 1999/45/EC including amended and the intended use.  
- Industrial applications.

Section 16. Other information

Full text of R phrases referred to in Section 2 and 3:  
R36/37/38- Irritating to eyes, respiratory system and skin.  
R43- May cause sensitisation by skin contact.  
R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of classifications referred to in Sections 2 and 3:  
Xi- Irritant  
N- Dangerous for the environment.

Date of print: 30.07.2013  
Date of Issue: 30.07.2013  
Date of Previous Issue: No Previous Validation.  
Version: 1

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